

Retaining Ring Fasteners

Stainless Steel Internal Retaining Rings

- Manufactured from SAE 1065-1090 high carbon spring steel
- Heat treated and oil dipped
- Conforms to NAS 669 and 670 and MS 16624 through MS 16634



| PART # | QTY. | BORE DIA. (DB) | RING THICKNESS (T) | RING CROSS SECTION (S) MIN / MAX | RING O.D. (DR) | GROOVE DIA. (DG) | GROOVE WIDTH (W) |
|---------|------|----------------|--------------------|-------------------------------------|----------------|------------------|------------------|
| PA88420 | 25 | 1/4 | .015 | .015 / .025 | .280 | .268 | .018 |
| PA88421 | 25 | 5/16 | .015 | .018 / .033 | .346 | .330 | .018 |
| PA88422 | 25 | 3/8 | .025 | .028 / .040 | .415 | .397 | .029 |
| PA88423 | 25 | 7/16 | .025 | .029 / .049 | .482 | .461 | .029 |
| PA88424 | 25 | 1/2 | .035 | .035 / .053 | .548 | .530 | .039 |
| PA88425 | 15 | 9/16 | .035 | .035 / .053 | .620 | .596 | .039 |
| PA88426 | 15 | 5/8 | .035 | .035 / .060 | .694 | .665 | .039 |
| PA88427 | 15 | 3/4 | .035 | .040 / .070 | .831 | .796 | .046 |
| PA88428 | 15 | 13/16 | .042 | .044 / .077 | .901 | .862 | .046 |
| PA88429 | 15 | 1 | .042 | .052 / .104 | 1.111 | 1.066 | .046 |
| PA88430 | 10 | 1-1/8 | .050 | .057 / .116 | 1.249 | 1.197 | .056 |
| PA88431 | 10 | 1-1/4 | .050 | .062 / .124 | 1.388 | 1.330 | .056 |

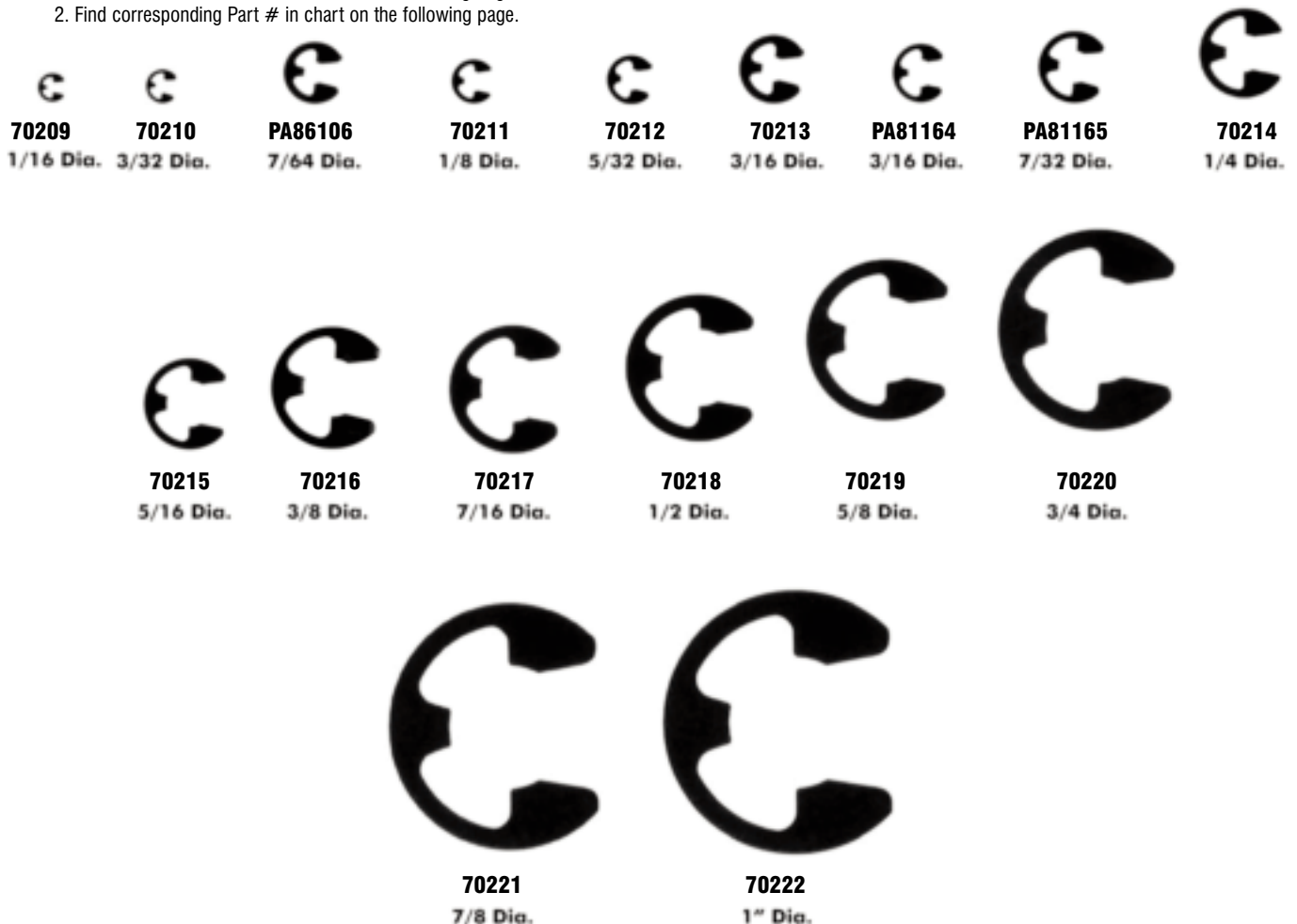
AVAILABLE IN AN ASSORTMENT



PART #PA388
FOUND IN FA 1 ON PAGE 82

E Series Retaining Rings

1. Use illustrations below to measure internal retaining ring size needed
2. Find corresponding Part # in chart on the following page.



800-800-BOLT (2658)
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